

52 13 400

Replacing seat cover on left or right front seat (normal/manual)**Special tools required:**

- [52 0 050](#)

**Necessary preliminary work:**

- Remove [front seat](#)
- [Remove](#) outer cover on front seat
- Remove [inner cover](#) on front seat

**Warning!**

Note [airbag safety regulations](#)!

Incorrect handling can activate airbag and cause injury.

**Important!**

Risk of damage on sharp-edged seat mechanism.

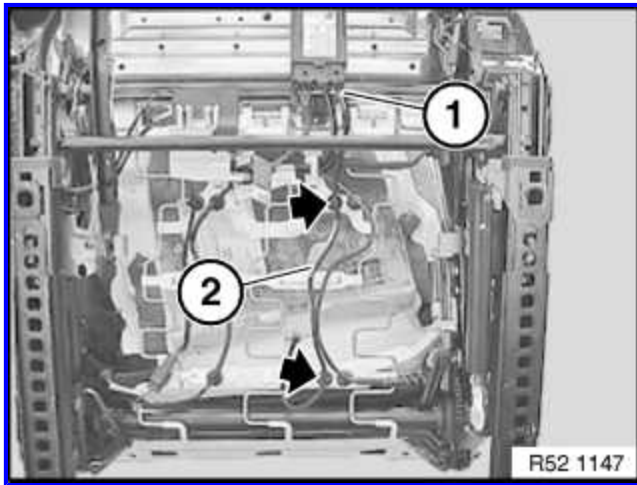
Guide all cables carefully through seat and backrest mechanism.

Make sure cable is routed without kinks and tension.

Make sure plug connections are correctly locked.

Make sure connectors are correctly seated in latch mechanisms.

Version with seat heating only:



Unlock plug connection (1) for seat heating and disconnect.

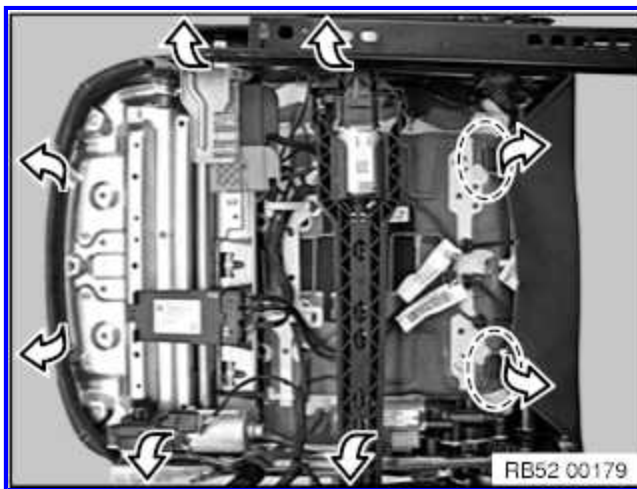
Detach cable strap.

Detach seat heater cable (2) from cable clips on seat mechanism.

Installation note:

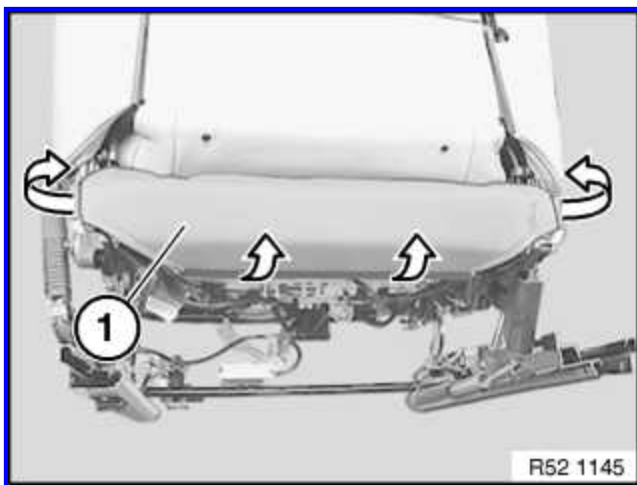
Plug connection is encoded to prevent incorrect connection.

Replace cable strap.



Fully lift welt of seat cover out of seat frame.

Disengage seat cover at rear.



Carefully slide bracing cloth (1) with foam through backrest gap and seat structure.

If applicable, route cable carefully through seat and backrest mechanics as the edges of the frame may be sharp.

Installation note:

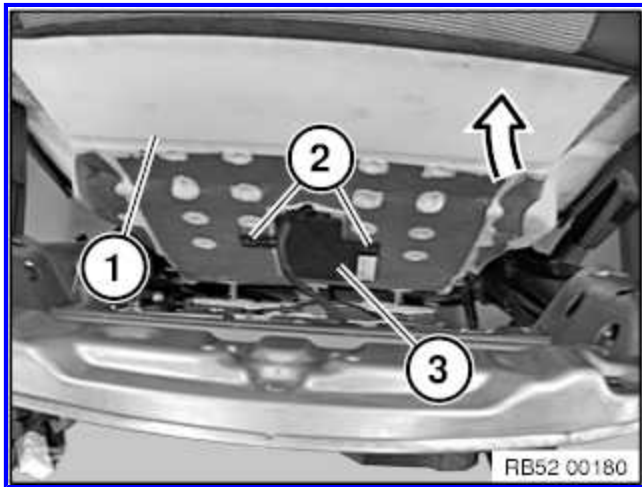
Slide foam completely through backrest gap and seat structure.

Make sure foam and bracing cloth are correctly fitted.

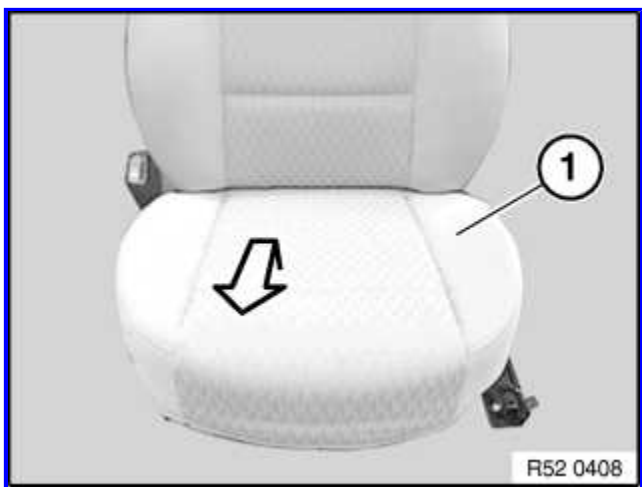
Front passenger seat only:

Lift seat cover with upholstery (1) at front and unclip mounting (2) for seat occupancy detection (SBE) (3).

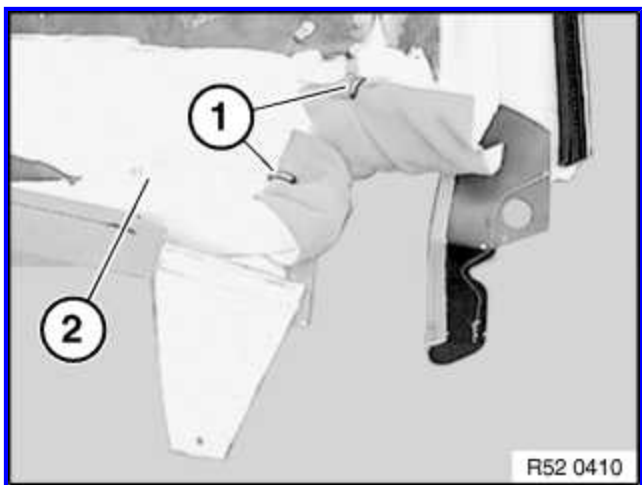
Remove SBE (3) from upholstery (1) and place on flexmat.



Remove seat cover (1) with padding towards front/top.



Release all clamps (1) from seat cover (2).



Release all clamps in marked area of trim wires.

Remove seat cover from upholstery.

Important!

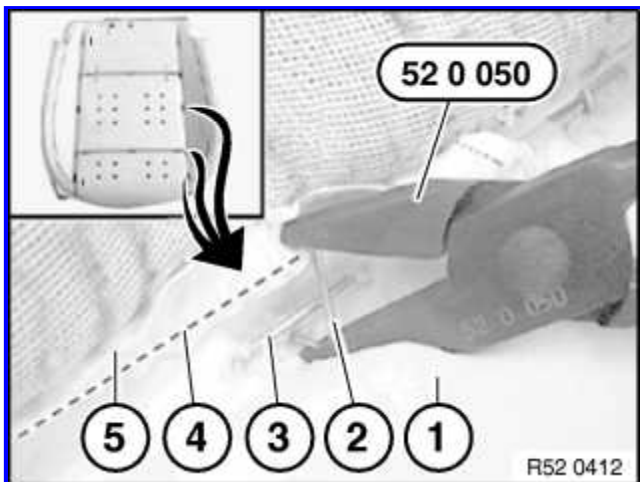
Remove all remnants of clamps from seat cover and upholstery.



Replacement only:

If applicable, pull trim wires out of seat cover.

Cut new seat cover to size and insert trim wires.



Installation note:

Bend new clamps (2) with special tool [52 0 050](#).

1. Upholstery
2. Clamp
3. Trim wire in upholstery
4. Trim wire in cover
5. Seat cover